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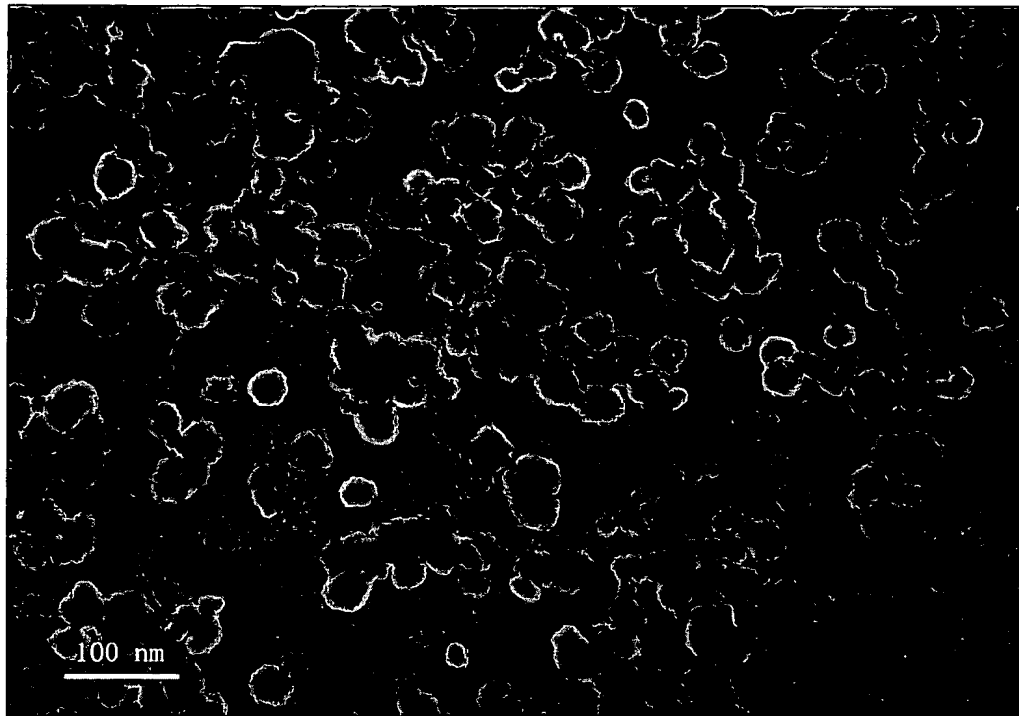


Fig.1

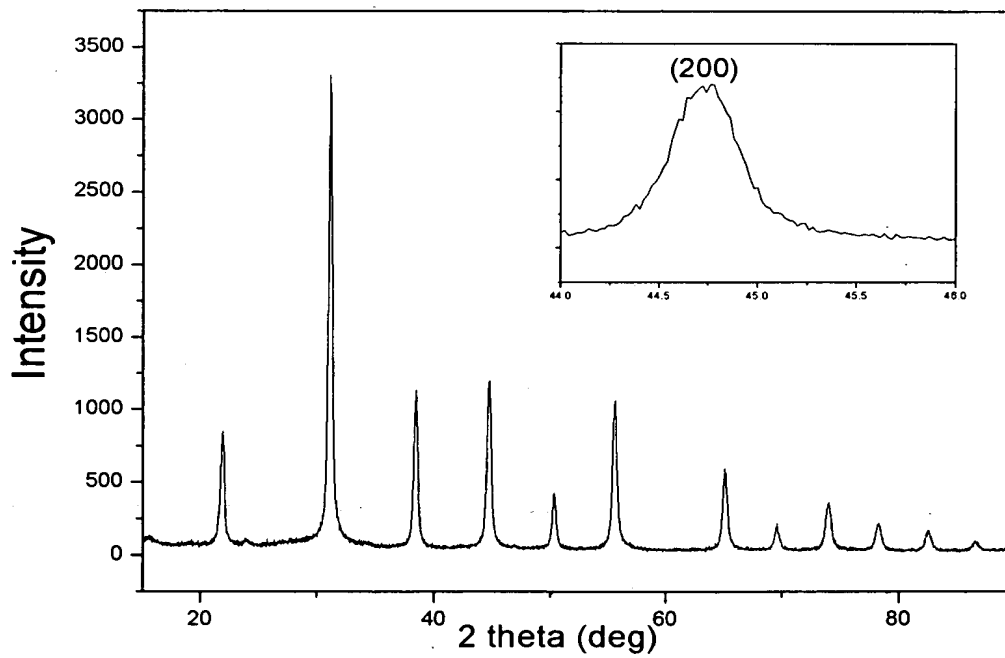


Fig.2

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Fig. 3

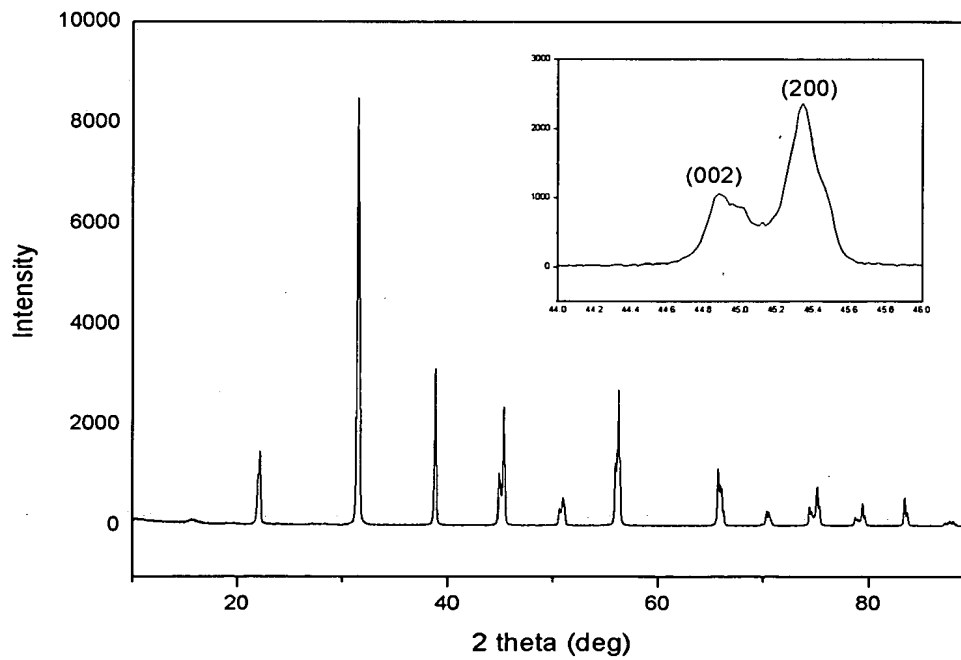


Fig. 4

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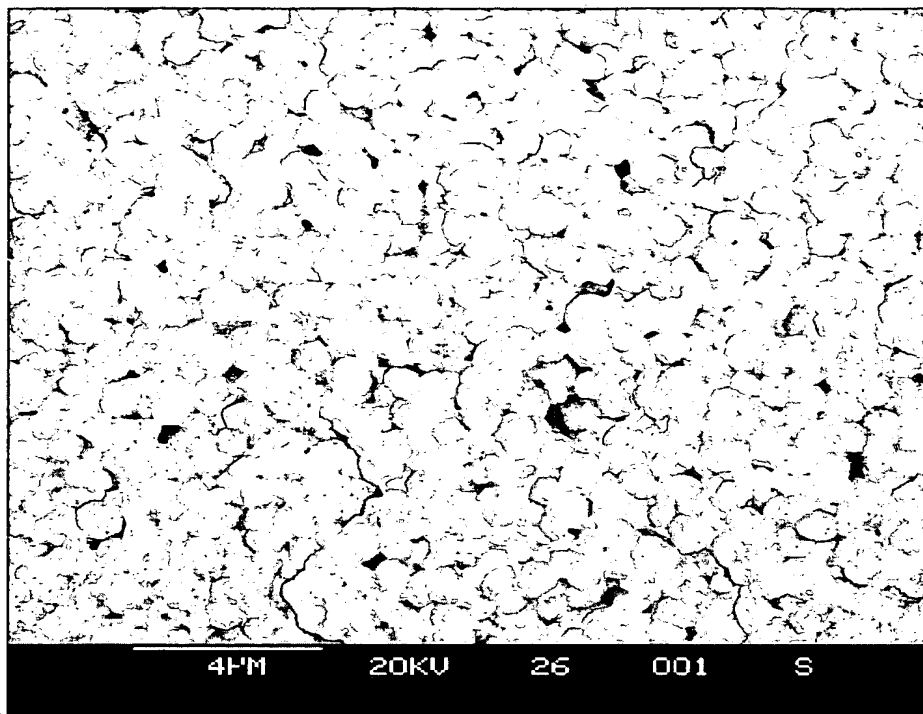


Fig.5

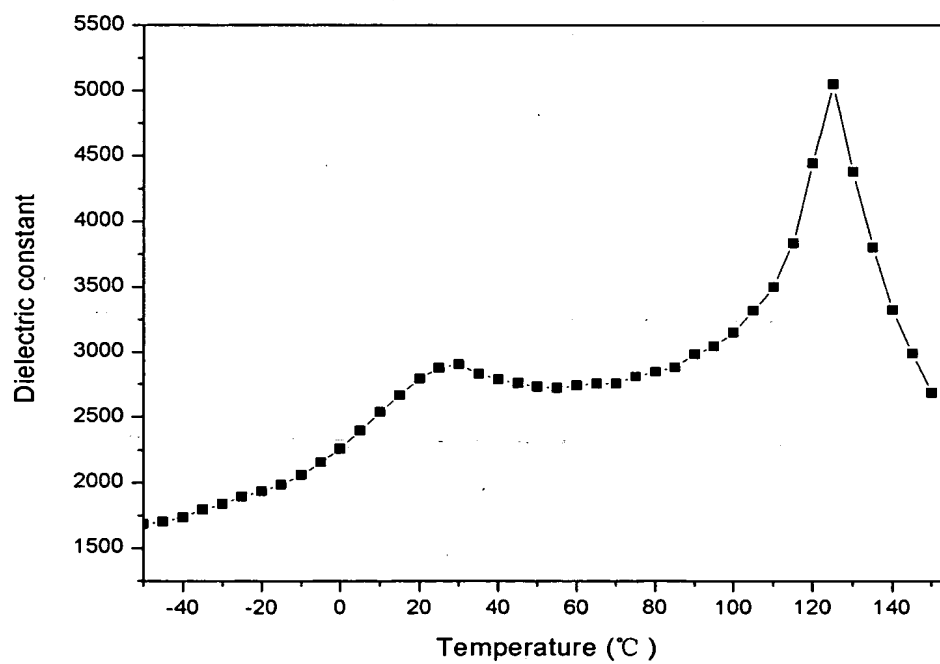
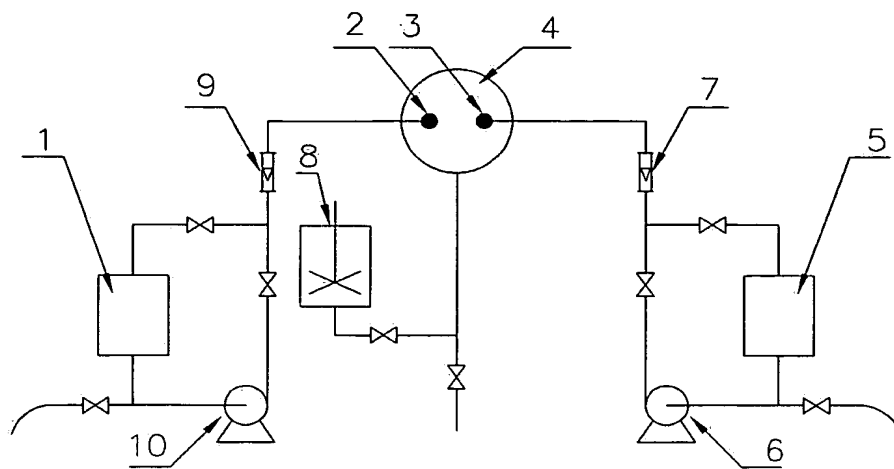
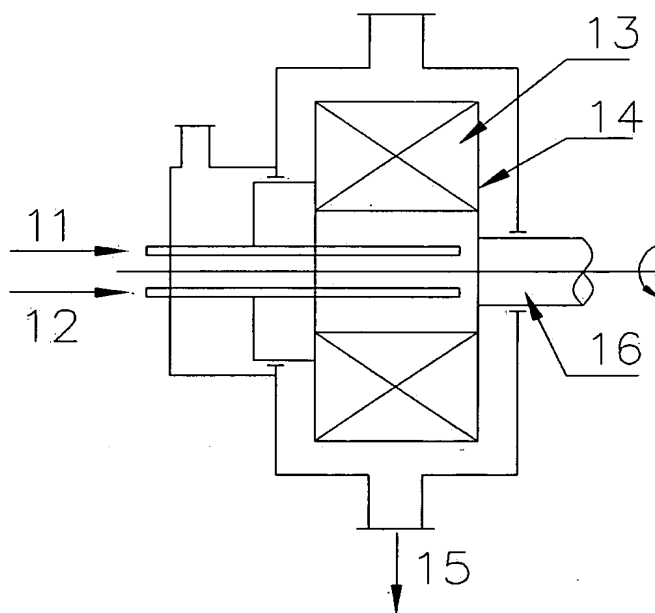


Fig.6



**Fig. 7** Flow chart of the inventive process



**Fig. 8** Schematic of rotating packed bed reactor